

NOTE TECNICHE PARAMETRI DI UTILIZZO - TECHNICAL NOTES USAGE PARAMETERS

La velocità di rotazione deve essere adattata al diametro del foretto

La tabella sottostante funge da linea guida.

The rotational speed must be adapted to the diameter of the core drill.

The table below serves as a guideline.


REVOLUTION

FU-UNIC

REVOLUTION

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Ø	rpm	Feed rate from glass 8mm to up	Feed rate from glass 3mm to 6mm	Feed rate from glass 8mm to up	Feed rate from glass 3mm to 6mm
5	6900	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
6	5600	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
7	4900	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
8	4200	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
9	4200	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
10	3800	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
11	3400	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
12	3100	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
13	3600	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
14	3400	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
15	3100	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
16	2900	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
17	2800	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
18	2600	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
19	2500	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
20	2380	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
21	2270	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
22	2170	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
23	2070	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
24	1980	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
25	1900	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
26	1830	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
27	1760	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
28	1700	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
29	1640	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
30	1590	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
31	1540	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
32	1490	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
33	1445	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
34	1400	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
35	1360	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
36	1320	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
37	1285	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
38	1250	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
39	1220	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
40	1190	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
41	1160	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
42	1130	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec

Ø	rpm	Feed rate from glass 8mm to up	Feed rate from glass 3mm to 6mm	Feed rate from glass 8mm to up	Feed rate from glass 3mm to 6mm
43	1107	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
44	1084	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
45	1060	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
46	1038	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
47	1016	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
48	994	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
49	972	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
50	950	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
51	932	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
52	914	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
53	896	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
54	878	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
55	860	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
56	846	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
57	832	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
58	818	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
59	804	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
60	790	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
61	778	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
62	766	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
63	754	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
64	742	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
65	730	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
66	720	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
67	710	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
68	700	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
69	690	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
70	680	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
71	674	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
72	668	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
73	662	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
74	656	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
75	650	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
76	644	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
77	638	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
78	632	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
79	626	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec
80	620	1mm/sec	0,5mm/sec	0,5mm/sec	0,25mm/sec